Transpo Industries, Inc. manufactures a variety of innovative products and materials designed for improving road safety and bridge preservation. The company’s reputation as an expert in rehabilitation, preservation and safety has made Transpo a leading supplier since 1968.

**Bondade®**
ASPHALTIC BOND PROMOTER

**Promotes Adhesion of Asphalatic Patching**
Bondade® has been evaluated, proven and continuously used by agencies across the country for decades. It is a highly effective solution designed to promote adhesion of asphalatic materials to a variety of substrates.

The coupling agents in Bondade® markedly extend the working life of asphalt repairs by securing a water insensitive bond between repair asphalt and the base materials. Bondade® should be used whenever new asphalt or bituminous concrete is being applied to either concrete, asphalatic surfaces or potholes.

Bondade® is easy to apply and requires no special equipment. Simply sweep debris and water out of the repair area of debris and water, spray Bondade®, and then patch using your regular cold or hot asphalt mix. Unlike other bonding agents, Bondade® can be applied to damp surfaces.

**Physical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Unit of Measure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>16 sec (Zahn Cup #2)</td>
</tr>
<tr>
<td>Density</td>
<td>8.3 lb/gal (1.0 gm/ml)</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear Red Solution</td>
</tr>
<tr>
<td>Wet Adhesion</td>
<td>Excellent</td>
</tr>
<tr>
<td>PH</td>
<td>6.0-7.0</td>
</tr>
</tbody>
</table>

* To be used as general guidelines only

**SAFER TRANSPORTATION THROUGH INNOVATION**

Evaluated, Proven and Continuously Used by Many Agencies.
Bondade®
ASPHALTIC BOND PROMOTER

Features and Advantages
- Bond Lasts Up to 85% Longer Than Other Methods
- Environmentally Safe Green Product
- Cost Effective
- Non-Flammable, Non-Combustible
- VOC Compliant
- Will Not Irritate Skin
- Non-Toxic, Non-Hazardous Fumes
- No Smell, No Mess
- Easy Application
- No Special Equipment Needed
- Long Shelf Life
- Easy Clean Up

Application
Sweep • Spray • Patch
Bondade® is applied to the surface of the repair area prior to the asphalt mix. It may be applied to either dry or damp substrates after removing any loose debris from the repair area. It should not be applied to bare earth.

Preferred method of application is by spray, but brush application is also acceptable. Simply sweep the repair area of debris and water, spray Bondade® and then patch using your cold or hot asphalt mix.

Bondade® will enhance long-term durability on:
- Hot and Cold Patch Repairs
- Damp or Dry Holes
- Pavement Overlays
- Cold Joints
- Emergency Repairs

Cold weather formula is available.

Bondade® is available in 5 and 55 gallon containers. *Call or visit our website to order trial size with sprayer.

Need More Information?
WWW.TRANSPO.COM/MATERIALS

Contact the materials experts at Transpo to find out more about the various products we offer. If you need advice on how to install the product, the professionals at Transpo will guide you through the process. Project specific questions? We can assist you in creating a cost-effective, tailored solution for your project.

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